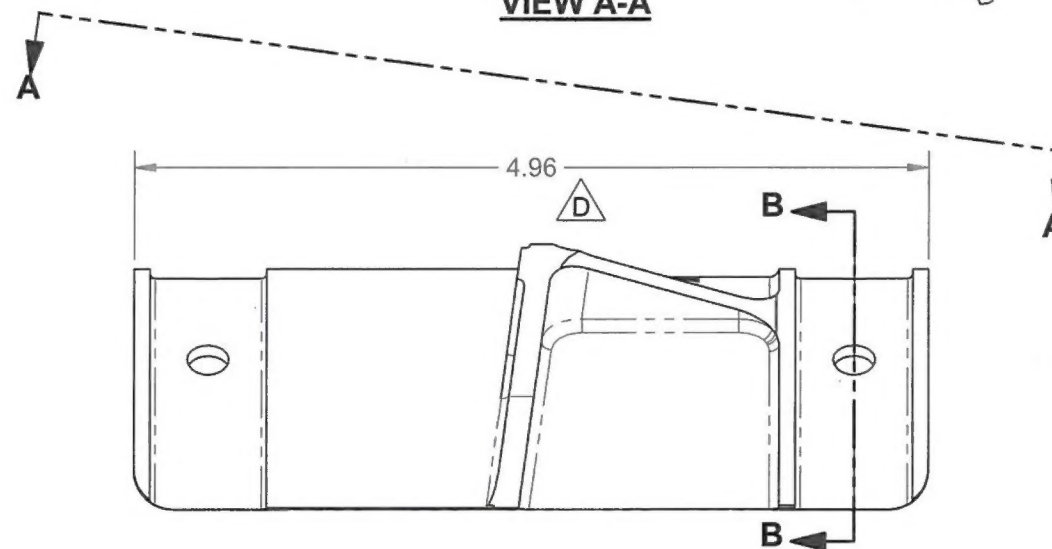
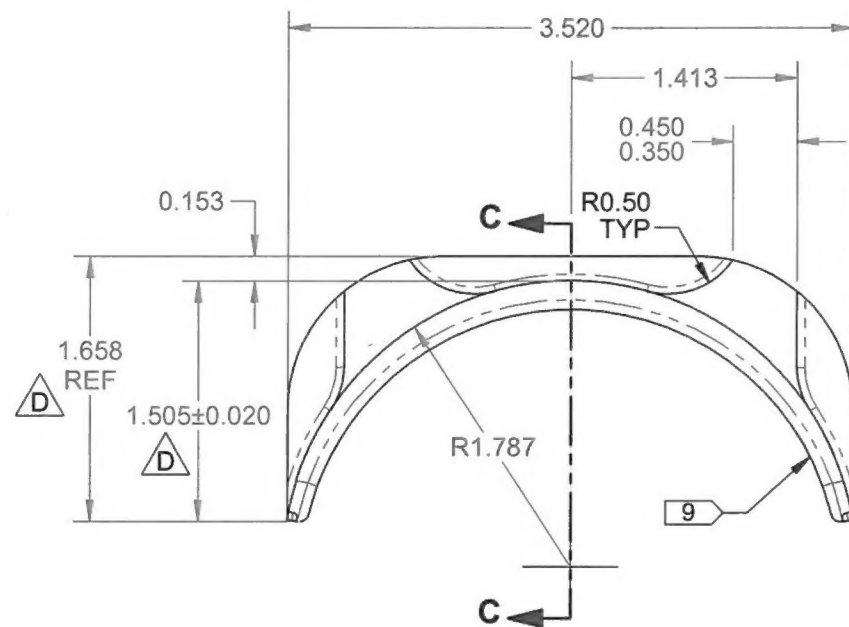
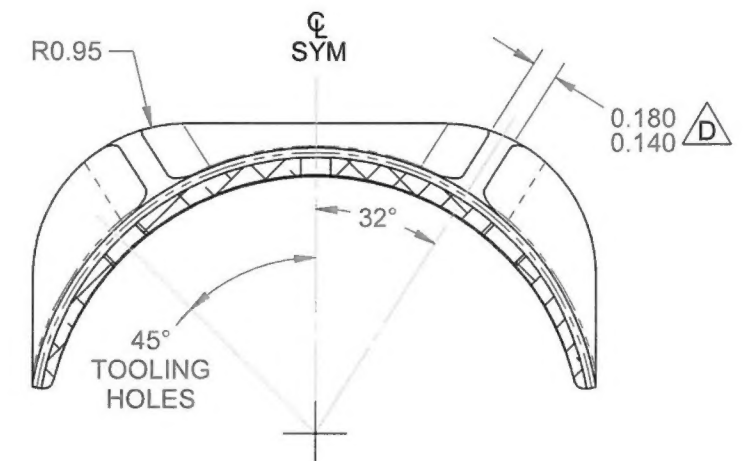


VIEW A-A



D2940-1 SUPPORT, 212 AFT



SECTION B-B

NOTES:

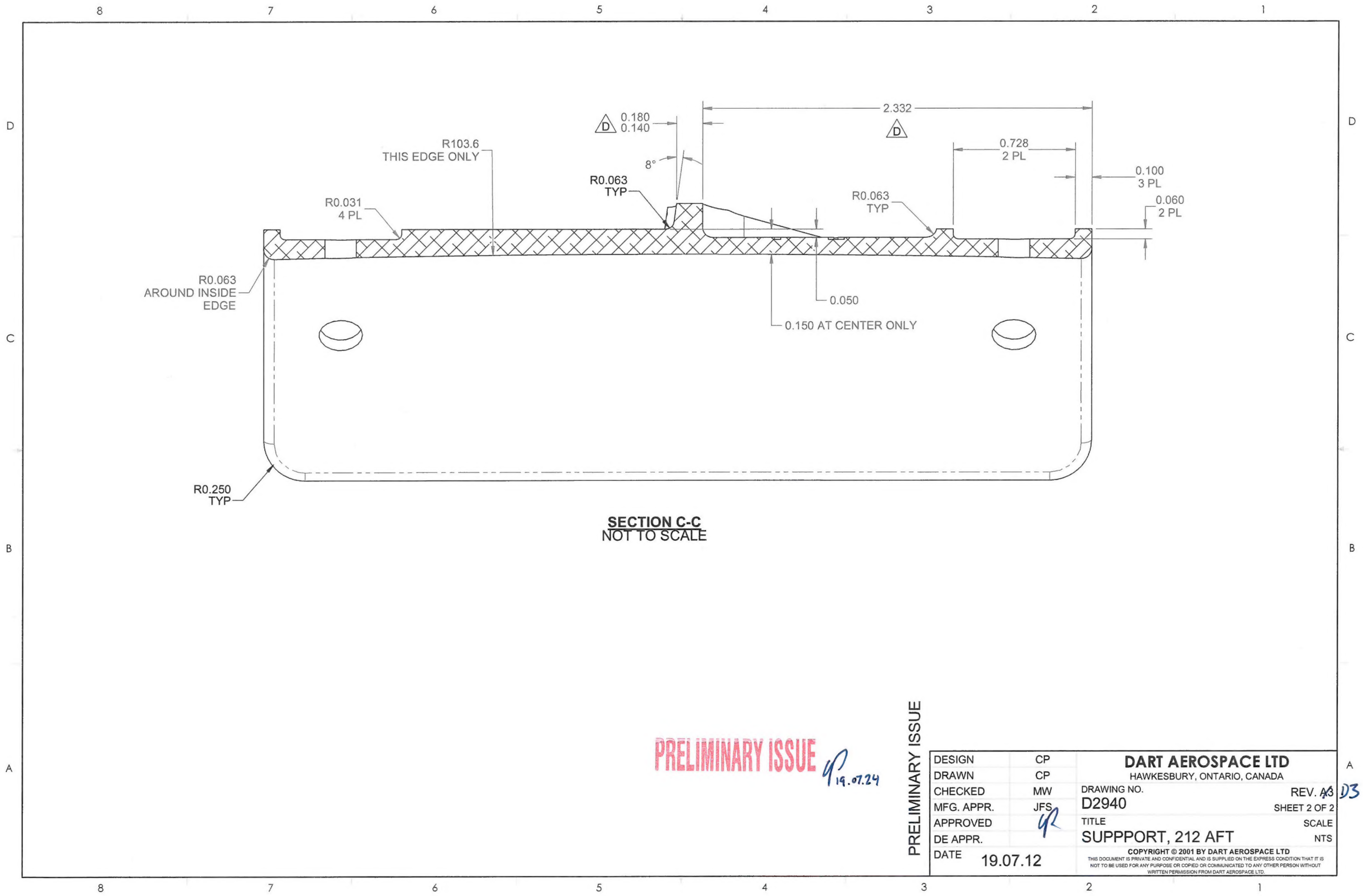
- 1) MATERIAL: 17-4PH STAINLESS STEEL, H900 OR H925 CONDITION
MIN UTS = 170 KSI (38 HRc)
(REF DART SPEC D6104)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: DART LOGO, PART NUMBER, AND REVISION IN THIS AREA WITH 0.125 HIGH LETTERING
0.010-0.020 DEEP WITH MIN TOOL RAD OF 0.010 PER DART QSI 044 6.3
- 7) WEIGHT: 0.87 lbs
- 8) MACHINE INNER CONCAVE PROFILE AND NON-DIMENSIONED FEATURES PER D2940-1-REVD.STEP
- 9) FOR THE ENTIRE INNER CONCAVE SURFACE: ABRASE SURFACE WITH 400-GRIT SANDPAPER. REMOVE RESIDUE WITH MEK
(OR EQUIVALENT). APPLY 0.03" THICK LAYER OF 3M SCOTCH-WELD 2216 B/A ADHESIVE TO MATING SURFACE OF
SUPPORT. ALLOW TO CURE FOR 24 HOURS.

PRELIMINARY ISSUE

Rev. PA3 PD3

PRELIMINARY ISSUE

D	REDRAW IN SW, CHG INNER SURFACE PROFILE, ADD REV TO TEXT, 3M 2216 NOW 0.030 THICK, DIMS AS MFD	CP	19.07.12
C	RMV FINISH, ADD EM 2216, ADD H925 MAT'L OPTION	CP	11.07.15
B	UPDATE PER NCR 642, PRIME INSIDE	PH	07.03.13
A	NEW ISSUE	CP	01.01.10
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	MW	DRAWING NO.	REV. 43
MFG. APPR.	JFS	D2940	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SUPPORT, 212 AFT	NTS
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SECTION C-C
NOT TO SCALE

PRELIMINARY ISSUE
19.07.24

PRELIMINARY ISSUE

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	MW	DRAWING NO. D2940	REV. A3 D3
MFG. APPR.	JFS	TITLE SUPPPORT, 212 AFT	SHEET 2 OF 2
APPROVED		SCALE NTS	
DE APPR.			
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